



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-041
Job Sheet 177950



Part No: D3912-041

Job Qty: 10 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/23/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 11 2018
100	Packaging	10 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-4		JUN 11 2018
110	Small Fab	10 pcs	5/31/18	5/31/18	0.00	0.63	Small Fab-5		DAS 38
120	QC	10 pcs	5/31/18	5/31/18	0.00	0.00	QC5		JUN 27 2018
170	Packaging	10 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-2		DAS 6 21 9-8 9-30
180	QC21-SA	10 Ea	5/31/18	5/31/18	0.00	0.00	QC21		JUN 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	10 Ea (1 ea)	90-Start up Operation	S072532x3 S068013x 7
D3912-1	Eyebolt	10 Ea (1 ea)	90-Start up Operation	S077046
D3912-3	Eyebolt Block	20 Ea (2 ea)	90-Start up Operation	S066901x4 S07549 16
D3912-5	Eyebolt Plate	20 Ea (2 ea)	90-Start up Operation	S068400x10 S072778x 10
MS20615-4M20	Rivet	80 Ea (8 ea)	90-Start up Operation	S066056x33 S076208
MS21209-F615	Heli-Coil	10 Ea (1 ea)	90-Start up Operation	S072060x4
NAS1149C0663R	Washer	10 Ea (1 ea)	90-Start up Operation	S076015

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	10	10	0
	D3912-1	10	0	0
	D3912-3	20	8	0
	D3912-5	20	40	0
	MS20615-4M20	80	41	0
	MS21209-F615	10	23	0
	NAS1149C0663R	10	35	0

Part Specifications

Specifications could not be found.



Container No: S079876



Part: D3912-041

Job No: 177950

Serial No/Batch: S079876

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/11/18

TEL: 813-632-5200
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JAN 11 2018

2-8-18
38
DVS



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003799	S068013	D3801-1	Hand Retractable Spring Plunger	S068009	ST052	7
003799	S072532	D3801-1	Hand Retractable Spring Plunger	S072530	ST052	3
003799	S079840	D3912-1	Eyebolt	S077046	ST056	10
003799	S066901	D3912-3	Eyebolt Block	S066900	ST056	4
003799	S079842	D3912-3	Eyebolt Block	S079496	ST056	16
003799	S068400	D3912-5	Eyebolt Plate	S068399	ST056	10
003799	S079844	D3912-5	Eyebolt Plate	S072778	ST056	10
003799	S060056	MS20615-4M20	Rivet		GA011	33
003799	S079869	MS20615-4M20	Rivet	s076008	GA011	47
003799	S042060	MS21209-F615	Heli-Coil		ST296	4
003799	S079868	MS21209-F615	Heli-Coil	s073809	GA014	6
003799	S079865	NAS1149C0663R	Washer	S076016	ST265	10

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/11/18 2:19 PM dart.quirion.sonia